Level sensor with reed measuring chain, Model T/TD/TP/HT/HTD/ST, FLR







Level Sensor model TD12, T12

EN Operating Instructions, Model T/TD/TP/HT/HTD/ST, FLR

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Prior to starting any work, read the operating instructions! Keep for later use!

Vor Beginn aller Arbeiten Betriebsanleitung lesen! Zum späteren Gebrauch aufbewahren!



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1. General information

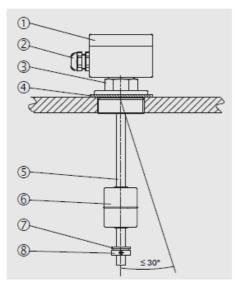
- The magnetic Level sensors described in the operating instructions have been designed and manufactured using state-of-the-art technology. All components are subject to stringent quality and environmental criteria during production. Our management systems are certified to ISO 9001.
- These operating instructions contain important information on handling the instrument. Working safely requires that all safety instructions and work instructions are observed.
- Observe the relevant local accident prevention regulations and general safety regulations for the instrument's range of use.
- The operating instructions are part of the product and must be kept in the immediate vicinity of the instrument and readily accessible to skilled personnel at any time. Pass the operating instructions on to the next operator or owner of the instrument.
- Skilled personnel must have carefully read and understood the operating instructions prior to beginning any work.
- The general terms and conditions contained in the sales documentation shall apply.
- Subject to technical modifications.
- Further information:

Internet address:	www.ksr-kuebler.com / www.wika.com
Relevant data sheet:	FLR / LM 20.02

2. Design and function

2.1 Functional description

Level sensors work on the float principle with magnetic transmission. A permanent magnet built into the float \Box triggers, with its magnetic field, the resistance measuring chain built into the guide tube. The entire assembly corresponds to a 3-wire potentiometer circuit. The float \Box changes its height with the level of the medium it is monitoring. The measured resistance signal is proportional to the level. The measurement voltage is very finely-stepped due to the contact separation of the resistance measuring chain and is thus virtually continuous.



- 1 Connection housing
- 2 Cable bushing
- 3 Mounting thread
- 4 Gasket
- 5 Guide tube
- 6 Float
- 7 Teflon washer
- 8 Float stop

2.2 Scope of delivery

Cross-check scope of delivery with delivery note.

3. Safety

3.1 Symbols



DANGER!

... indicates an immediately hazardous situation which might result in death or severe injuries if it is not avoided.



WARNING!

... indicates an potentially hazardous situation which might result in death or severe injuries if it is not avoided.



CAUTION!

... indicates an potentially hazardous situation which might result in light or minor injuries or property or environmental damages if it is not avoided.



Installation, electrotechnical expertise!

For the installation particular electrotechnical expertise is required.

Installation, mechanical expertise!

For the installation particular mechanical expertise is required.



Information

... highlights useful tips and recommendations and information for efficient and fault-free operation.

3.2 Proper intended use

Level sensors are solely intended for monitoring the liquid level of fluids. The area of use is based on the technical performance limits and materials.

 The fluids must not be contaminated nor contain coarse particles nor tend to crystallize. It must be ensured that the magnetic switch materials that come into contact with the media are sufficiently resistant to the monitored medium. Not suitable for dispersion, abrasive fluids, highly viscous media and paints.

- Compliance with the usage conditions specified in the operating instructions is required.
- Do not operate the unit in direct proximity of ferro-magnetic environments (distance min. 50mm).
- Do not operate the unit in direct proximity of strong electromagnetic fields or in direct proximity of facilities that can be impacted by magnetic fields (distance min. 1m).
- The level sensors must not be exposed to heavy mechanical strain (impact, bending, vibration).
- Compliance with the relevant safety regulations for the use is required.
- Compliance with the technical specifications in these operating instructions is required. Improper use or operation of the unit outside the technical specifications requires immediate shut-down and inspection by an authorized KSR or WIKA service technician.

Claims of any kind due to improper use are excluded.



DANGER!

When working on containers, there is a risk of poisoning or suffocation. Work may only be performed using suitable personal safety equipment (e.g. respiratory protection, protective clothing, etc.).

An explosive atmosphere may develop in a container. Measures must be taken to prevent sparking. Work in such areas must be done by qualified personnel in accordance with the relevant safety regulations and guidelines.

3.3 Improper use

Any use that exceeds the technical performance thresholds or that is incompatible with the materials is considered improper use.



WARNING!

Injury due to improper use

Improper use of the unit can result in hazardous situations and injuries.

Do not modify the unit without authorization

Any use beyond the proper intended use or any other use is considered improper use.

Do not use this unit in safety or emergency off equipment.

3.4 Responsibility of the operator

The unit is used in the industrial sector. The operator is therefore subject to statutory obligations with respect to occupational safety.

Compliance with the safety instructions in these operating instructions and the applicable safety, accident prevention and environmental protection regulations for the area of use of the unit is required.

In order to safely work on the unit, the operator must ensure

- the operating personnel is regularly trained in all matters pertaining to occupational safety, first aid and environmental conservation and is familiar with the operating instructions and, in particular, the safety instructions contained therein
- the unit is suitable for the application in accordance with the proper intended use (check for improper use).

After check, improper use is excluded.

3.5 Personnel qualification



WARNING!

Risk of injury due to insufficient qualifications

Improper use can result in significant personal injury and property damages.

• The activities described in these operating instructions may only be performed by specialist technicians with the following qualifications.

Specialist personnel

The specialist personnel authorized by the operator is capable of executing the described work and autonomously detect potential hazards due their technical training, knowledge of measuring and control technology and their experience and knowledge of country-specific regulations, applicable standards and guidelines.

3.6 Personal safety equipment

The personal safety equipment serves to protect the technicians against hazards that might impact the safety or health while working. When executing the various tasks on and with the unit, the technicians must wear personal safety equipment.

Comply with warning signs posted in the work area regarding personal safety equipment!

The required personal safety equipment must be provided by the operator.

4. Transport, packaging and storage

4.1 Transport

Check the magnetic Level sensor for any damage that may have been caused by transport. Obvious damage must be reported immediately.



CAUTION!

Damage due to improper transport

With improper transport, a high level of damage to property can occur.

- Observe the symbols on the packaging.
- Handle packed goods with care

4.2 Transport and storage

Do not remove packaging until just before commissioning.

5. Commissioning, operation

- Observe all instructions given on the shipment packaging for removing the transportation safety devices.
- Remove the magnetic Level sensor carefully from the packaging!
- When unpacking, check all components for any external damage.

5.1 Functional check

Prior to installation, a functional test of the level sensor can be carried out with a resistance measuring instrument and manual movement of the float.

The following table describes the measurements and the expected measured values for the movement of the float, starting from the float stop in the direction of the tank opening.

Resistance measurement of the wire colours	Measured value
BK — BN (R1)	Resistance value rises proportionally with the position of the float.
BU — BN (R2)	Resistance value drops in inverse propor- tion to the position of the float.
BK — BU (Ri)	Resistance value remains constant, irre- spective of the position of the float.



WARNING!

Ensure that the functional check does not start any unintended processes.

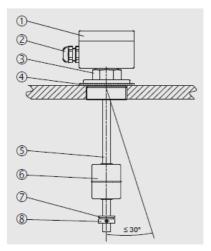
Functional tests must only be carried out with equipment that is approved for use in hazardous area. Tests must be conducted by qualified personnel in accordance with the relevant safety regulations and guidelines.

5.2 Mounting preparations

Ensure that the sealing faces of the vessel or the level sensor are clean and do not show any mechanical damage.

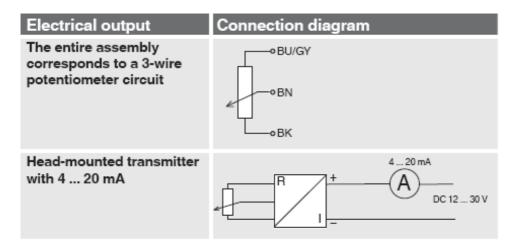
5.3 Mounting

- Observe the torque values of screws specified in pipefitting work.
- In the selection of the mounting material (seals, bolts, washers and nuts), take the process conditions into account. The suitability of the sealing must be specified with regard to the medium and its vapours. In addition, ensure it has corresponding corrosion resistance.
- Mount the level sensor either via mounting thread (3) or mounting flange (not illustrated).
- The guide tube (5) should not be inclined more than a maximum of 30° to the vertical.
- If the geometry of the float (6) does not fit through the process connection, the float must be removed before mounting.
- Before removal, mark the position of the float stops with a waterproof pen
- Mark the mounting position of the floats (e.g. "Up")
- After the level sensor has been mounted, the float should be re-attached within the inside of the tank (pay attention to the mounting position!).
- Float stops (8) must then be re-attached at the marked points.



5.4 Electrical connection

- The electrical connection must only be made by qualified skilled personnel.
- Wire the level sensor in accordance with the connection diagram of the electrical output (see product label). The connection terminals are appropriately marked.
- Seal the cable gland at the connection housing.
- Install a pour-seal (conduit seal) fitting within 18 inches of the housing to prevent water from entering the housing and for compliance with the National Electrical Code.
- Transmitters with integral electronics (puck and/or display) must be connected in a series loop with the readout or data acquisition device and the power supply. Shielded cable must be used for noise immunity and for Intrinsically Safe applications an agency approved safety barrier must be installed. A ground wire must be provided and connected to the ground block inside the housing.
- To connect a transmitter with a built-in digital display, unscrew and remove the housing cover and carefully remove the plastic label from around the display by grasping each side and pulling upwards. Remove the digital display by carefully pulling up on two diagonal sides of the display. The indicator is held in place by two banana plugs which plug into the baseboard where the 4 to 20 mA puck is mounted. Field wiring connections are made to a two point, compression type, terminal block located on the baseboard (see Fig. 2 for Explosion Proof or drawing 095-3201-001 Pg. 1 for Intrinsically Safe applications). Attach a ground wire directly to the ground screw inside the housing.
- To connect a transmitter without a built-in display, unscrew and remove the housing cover. Field wiring connections are made directly to the puck (see Fig 3 for Explosion Proof, drawing 095-3201-001 Pg. 2 for single puck Intrinsically Safe applications, or drawing 095-3201-001 Pg. 4 for dual puck Intrinsically Safe applications). Attach a ground wire directly to the ground screw inside the housing.





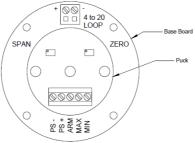
WARNING!

Malfunctions through voltage spikes due to running cables together with mains connection leads or due to large cable lengths.

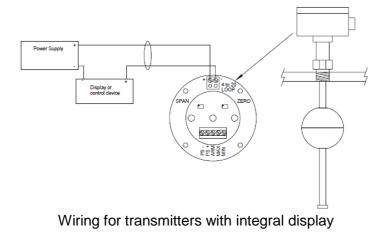
This can lead to a malfunction in the plant and thus lead to injury to personnel or damage to equipment.

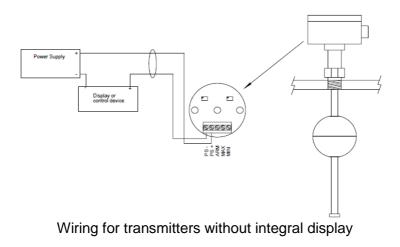
- Use shielded connection leads
- Ground connection leads at one end

Always observe the mounting and operating instructions of accessories when commissioning them.



PCB layout and components





6. Faults



The following table contains the most frequent causes of faults and the necessary countermeasures.

Faults	Causes	Measures
Level sensor cannot be mounted at the planned place on the vessel	Process connection of the magnetic Level sen- sor does not match the process connection of the vessel.	Modification of the vessel Return to the factory
	Process connection at the vessel defective	Rework the thread or re- place the screwed cou- pling
	Mounting thread at the magnetic Level sensor defective	Return to the factory
No signal, non-linear or undefined signal	Electrical connection in- correct	See chapter 5.4 "Electrical connection". Check as- signment with the aid of the connection diagram.
	Measuring chain defec- tive	Return to the factory
	Head-mounted transmit- ter defective	Return to the factory
	Head-mounted transmit- ter adjusted incorrectly	Return to the factory



CAUTION! Physical injuries and damage to property and the environment

If faults cannot be eliminated by means of the listed measures, the instrument must be taken out of operation immediately.

- Ensure that there is no longer any pressure present and protect against being put into operation accidentally.
- Contact the manufacturer.
- If a return is needed, please follow the instructions given in chapter 8.2 "Return".

7. Maintenance and cleaning

7.1 Maintenance

When used properly, the level sensors work maintenance-free. They must be subjected to visual inspection within the context of regular maintenance, however, and included in the vessel pressure test.



DANGER!

Work on vessels involves the danger of intoxication and suffocation. No work is allowed to be carried out unless by taking suitable personal protective measures (e.g. respiratory protection apparatus, protective outfit etc.).

Repairs must only be carried out by the manufacturer.



Perfect functioning of the level sensors can only be guaranteed when original accessories and spare parts are used.



CAUTION!

Physical injuries and damage to property and the environment

Improper cleaning may lead to physical injuries and damage to property and the environment. Residual media in the dismounted instrument can result in a risk to persons, the environment and equipment.

- Rinse or clean the removed instrument.
- Sufficient precautionary measures must be taken.
- 1. Prior to cleaning the unit, properly disconnect it from the process and the power supply.
- 2. Carefully clean the unit with a damp cloth.
- 3. Do not let electrical connections come into contact with moisture!



CAUTION! Damage to property

Improper cleaning may lead to damage to the instrument!

- Do not use any aggressive cleaning agents.
- Do not use any pointed and hard objects for cleaning.

8. Dismounting, return and disposal



WARNING!

Physical injuries and damage to property and the environment through residual media

Residual media in the dismounted instrument can result in a

risk to persons, the environment and equipment.

 Wash or clean the dismounted instrument, in order to protect persons and the environment from exposure to residual media.

8.1 Dismounting

Only disconnect the measuring instrument once the system has been depressurised and the power disconnected!

8.2 Return

Wash or clean the dismounted magnetic Level sensor before returning it, in order to protect personnel and the environment from exposure to residual media.



Information on returns can be found under the heading "Service" on our local website.

8.3 Disposal

Incorrect disposal can put the environment at risk.

Dispose of instrument components and packaging materials in an environmentally compatible way and in accordance with the country-specific waste disposal regulations.

9. Specifications

Models

Model	Change-over
T12	Reed level sensor with guide tube 12 mm
T14	Reed level sensor with guide tube 14 mm
T18	Reed level sensor with guide tube 18 mm
T48	Reed level sensor with guide tube 48 mm
TD14	Reed level sensor with guide tube 14 mm, dual output
TD18	Reed level sensor with guide tube 18 mm, dual output
TD48	Reed level sensor with guide tube 48 mm, dual output
TP16	Reed level sensor with guide tube 16 mm, plastic design
TP20	Reed level sensor with guide tube 20 mm, plastic design
HT12	Reed level sensor with guide tube 12 mm, high temperature design
HT14	Reed level sensor with guide tube 14 mm, high temperature design
HT18	Reed level sensor with guide tube 18 mm, high temperature design
HTD14	Reed level sensor with guide tube 14 mm, dual output, high temperature design
HTD18	Reed level sensor with guide tube 18 mm, dual output, high temperature design
ST14	Reed level sensor with guide tube 14 mm, sanitary design
ST18	Reed level sensor with guide tube 18 mm, sanitary design
FLR-SBF	Reed level sensor with guide tube 12, 14 or 18 mm

Marking	Marking		
Model	Rating ^{*)}	Marking	
T12 T14 T18 T48 FLR-SBF	XP DIP NI	XP / I / 1 / BCD / T6 Ta = 60°C, DIP / II,III / 1 / EFG / T6 Ta = 60°C, NI / I / 2 / ABCD / T4 Ta = 60°C Type 4, 4X	
TD14 TD18 TD48	XP DIP NI	XP / I / 1 / BCD / T6 Ta = 60°C, DIP / II,III / 1 / EFG / T6 Ta = 60°C, NI / I / 2 / ABCD / T4 Ta = 60°C Type 4, 4X	
TP16 TP20	NI	NI / I / 2 / ABCD / T4 Ta = 60°C Type 4, 4X	
HT12 HT14 HT18	XP DIP NI	XP / I / 1 / BCD / T6 Ta = 60°C, DIP / II,III / 1 / EFG / T6 Ta = 60°C, NI / I / 2 / ABCD / T4 Ta = 60°C Type 4, 4X	
HTD14 HTD18	XP DIP NI	XP / I / 1 / BCD / T6 Ta = 60°C, DIP / II,III / 1 / EFG / T6 Ta = 60°C, NI / I / 2 / ABCD / T4 Ta = 60°C Type 4, 4X	
ST14 ST18	XP DIP NI	XP / I / 1 / BCD / T6 Ta = 60°C, DIP / II,III / 1 / EFG / T6 Ta = 60°C, NI / I / 2 / ABCD / T4 Ta = 60°C Type 4, 4X	

*) Ratings (FM-approved for the United States of America)

- XP: Explosionproof for Class I, Division 1, Groups B, C and D
- DIP: Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G
- NI: Nonincendive for Class I, Division 2 Groups A, B, C and D hazardous (classified) locations, indoors and outdoors (Type 4, 4X)

Type code T..

	1	
Field-No.	Code	Description
Basic type		
	Т	Standard design
	TD	Standard design, dual output
1	TP	Plastic design
	HT	High temperature design
	HTD	High temperature design, dual output
	ST	Sanitary design
OD Guide t	tube	
2	nn	OD Guide tube in mm (2 digits)
Contact se	paration	
		Contact separation of reed chain
		A = 5 mm
		B = 6.35 mm
		C = 10 mm
		D = 10 mm HT
3	а	E = 12.7 mm
Ū	~	F = 15 mm HT
		G = 15 mm
		H = 20 mm
		J = 5.5 mm
		K = 11 mm
		L = 18 mm
Material of	constructio	n (wetted parts)
		S = Stainless steel 316Ti
		L = Stainless steel 316L
		C = Hastelloy C
4	b	B = Hastelloy B T = Titanium
		V = PVC
		P = PP
		F = FF K = Kynar (PVDF)
Length		
5	CCC	Length in full inches (3 digits)
5	000	

Connection size and type		
		NPT thread N05 = $1/2$ NPT N75 = $3/4$ NPT N10 = 1 NPT N15 = 1.5 NPT N20 = 2 NPT NAD = $1/2$ NPT adjustable
6	d	Flange ASME B16.5 F10 = 1" F15 = 1.5" F20 = 2" F25 = 2.5" F30 = 3" F40 = 4" F50 = 5" F60 = 6"
		BSP thread G05 = BSP 1/2 G10 = BSP 1 G15 = BSP 1.5 G20 = BSP 2
Connection	n rating	
7	е	A = Flange Class 150 B = Flange Class 300 C = Flange Class 600 D = Thread
Electronics	s option	
8	f	 0 = Potentiometer output (remote electronics) 1 = Output 4-20mA, loop-powered 3 = Output 4-20mA with indicator, loop-powered
Electrical h	nousing	
9	g	 3 = Stainless steel XP with window 4 = Aluminium 7 = Aluminium XP 8 = Stainless steel XP 9 = Aluminium XP with window

For further specifications see data sheet FLR and LM 20.02.

KSR KUEBLER Operating Instructions - T/TD/TP/HT/HTD/ST, FLR

Type code FLR

Field-No.	Code	Description
Basic type		
1	FLR	Reed level sensor
Material of	constructio	n
2	S	Metal SS 316Ti, SS 316L, Titanium Hastelloy C, Hastelloy B
Electrical of	connection	
3	В	Housing with head-mounted transmitter
Approval		
4	F	XP, DIP
(1) Type:	(2)	(3) (4) -

CERTIFICATE OF CONFORMITY



1. HAZARDOUS (CLASSIFIED) LOCATION ELECTRICAL EQUIPMENT PER US REQUIREMENTS

EM18US0215

- 2. Certificate No:
- 3. Equipment: (Type Reference and Name)
- 4. Name of Listing Company:
- 5. Address of Listing Company:

Series F, MMS, MRS, S, SS, ELS-SAF, BGU-AXPF, BGU-AMXPF, BGU-AHTXPF, FLS-SAF Level Switch and Series BT, HT, ST, T, TD, TP, HTP, BLR-SBF, FLR-SBF Level Transmitter.

KSR Kuebler Niveau-Messtechnik GmBH

Heinrich-Kuebler-Platz 1, D-69439 Zwingenberg, Germany

6. The examination and test results are recorded in confidential report number:

3D4A0.AE dated 8th March 1999

 FM Approvals LLC, certifies that the equipment described has been found to comply with the following Approval standards and other documents:

> FM Class 3600:2018, FM Class 3611 2004, FM Class 3615:2018, FM Class 3810: 2018, NEMA 250:1991

- If the sign 'X' is placed after the certificate number, it indicates that the equipment is subject to specific conditions of use specified in the schedule to this certificate.
- This certificate relates to the design, examination and testing of the products specified herein. The FM Approvals surveillance audit program has further determined that the manufacturing processes and quality control procedures in place are satisfactory to manufacture the product as examined, tested and Approved.
- 10. Equipment Ratings:

Explosionproof for Class I, Division 1, Groups B, C and D; Dust-ignitionproof for Class II/III, Division 1, Groups E, F and G; Nonincendive for Class I, Division 2 Groups A, B, C and D hazardous (classified) locations, indoors and outdoors (Type 4, 4X)

Certificate issued by:

Manusch JE Marquedant

VP, Manager - Electrical Systems

26 January 2021 Date

To verify the availability of the Approved product, please refer to www.approvalguide.com

THIS CERTIFICATE MAY ONLY BE REPRODUCED IN ITS ENTIRETY AND WITHOUT CHANGE

FM Approvals LLC. 1151 Boston-Providence Tumpike, Norwood, MA 02062 USA T: +1 (1) 781 762 4300 F: +1 (1) 781 762 9375 E-mail: information@fmapprovals.com www.fmapprovals.com

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SCHEDULE



US Certificate Of Conformity No: FM18US0215

11. The marking of the equipment shall include:

BT-a-b. Level Transmitter. CL I, Div 2, GP ABCD, T4 Ta = 60°C, Type 4

BTX-a-b, BTXi-a-b, BLR-SBF Level Transmitter. CL I, Div 1, GP BCD T6 Ta = 60°C; CL II, III, Div 1, GP EFG T3C Ta = 60°C; CL I, Div 2, GP ABCD, T4 Ta = 60°C, Type 4

HT12abcdefg. Level Transmitter. HT14abcdefg, HT18abcdefg. Level Transmitter. HT014abcdefg, HT18abcdefg. Level Transmitter. ST14abcdefgh, ST18abcdefgh. Level Transmitter. T12abcdefgh. Level Transmitter. T014abcdefg, TD18abcdefg. Level Transmitter. T04abcdefg0. Level Transmitter. FLR-SBF. Level Transmitter. GLI, Div 1, GP BCD T6 Ta = 60°C; CLI, Div 1, GP EFG T6 Ta = 60°C; CLI, Div 2, GP ABCD. T4 Ta = 60°C; Type 4/4X

TP16abcdefg, TP20abcdefg. Level Transmitter. CL I, Div 2, GP ABCD, T4 Ta = 60°C, Type 4/4X

F50abdefg, F70abcdefg or ELS-SAF Level Switch. CL I, Div 1, GP BCD T6 Ta = 77°C; CL II, III, Div 1, GP EFG, Type 4

SP12abcdefS and SP20abcdefS. Level Switch. Type 4/4X

MRS-2-XP, MMS-5-XP. Level Switch. MRS-2-XP-HT. Level Switch. BGU-AMXPF, BGU-AXPF or BGU-AHTXPF. Level Switch Type 4

12. Description of Equipment:

General – Model F, MMS, MRS, S, SS, ELS-SAF, BGU-AXPF, BGU-AMXPF, BGU-AHTXPF, FLS-SAF Level Switches, and BT, HT, ST, T, TD, TP, HTP, BLR-SBF, FLR-SBF Level Transmitters measure the level of a liquid using a magnetically coupled float.

Construction - Model F, MMS, MRS, S, SS, ELS-SAF, BGU-AXPF, BGU-AMXPF, BGU-AHTXPF, FLS-SAF

THIS CERTIFICATE MAY ONLY BE REPRODUCED IN ITS ENTIRETY AND WITHOUT CHANGE

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SCHEDULE

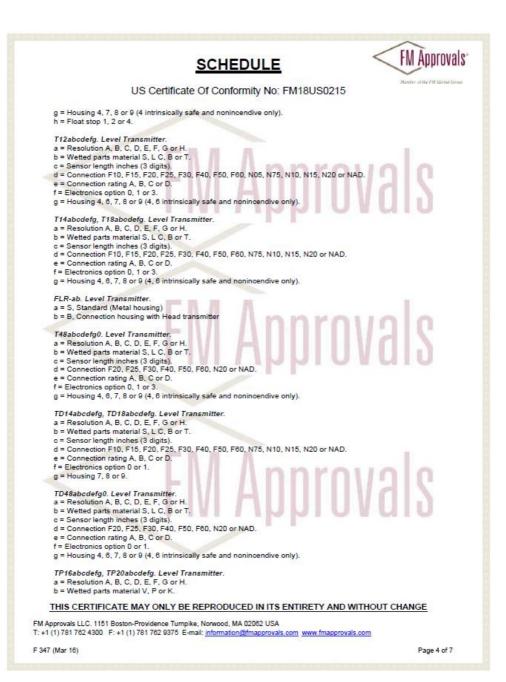


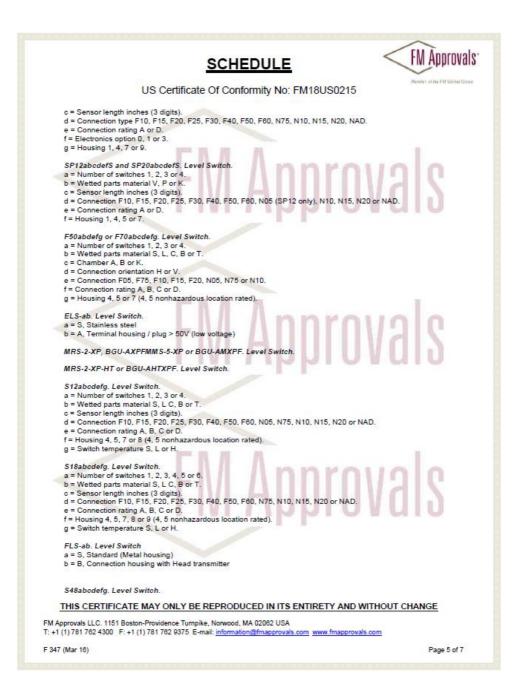
US Certificate Of Conformity No: FM18US0215

Level Switches, and BT, HT, ST, T, TD, TP, HTP, BLR-SBF, FLR-SBF Level Transmitters are coupled to a sensing tube probe assembly. The probe assembly is threaded into an electronics housing where all input/Output connections are made.

Ratings – See section 11 for the ambient temperature specifics of the Model F, MMS, MRS, S, SS, ELS-SAF, BGU-AXPF, BGU-AMXPF, BGU-AHTXPF, FLS-SAF Level Switches, and BT, HT, ST, T, TD, TP, HTP, BLR-SBF, FLR-SBF Level Transmitters.









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SCHEDULE



US Certificate Of Conformity No: FM18US0215

27 th August 2018	Supplement 2: Report Reference: – RR214205 dated 27 th August 2018. Description of the Change: Company transfer of Project ID 3D4A0.AE listed in this certificate from KSR Kuebler of America to KSR Kuebler Niveau-Messtechnik AG. Standard editions FM3600, FM3615 and FM3810 have been updated as the new standard edition changes are non-technical. Certificate updated to new format.
26 ^m January 2021	Supplement 3: Report Reference: – RR226046 dated 26 th January 2021. Description of the Change: Change of company name from KSR KUEBLER Niveau- Messtechnik AG to KSR KUEBLER Niveau-Messtechnik GmbH. Extension of type designation without any technical or design changes. Model ELS-SAF, BGU-AXPF, BGU-AMXPF, BGU-AHTXPF, FLS-SAF Level Switches and BLR-SBF, FLR-SBF Level Transmitters are new codes but are the same design as in the existing approval.

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KSR Kuebler subsidiaries worldwide can be found online at www.ksr-kuebler.com. WIKA subsidiaries worldwide can be found online at www.wika.com.

Manufacturer contact hergestellt von



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